

# Carbon nanotubes lined by anodic deposition of MnO<sub>2</sub> for supercapacitor application

Roger Amade, Eric Jover, Burak Caglar, Toygan Mutlu and Enric Bertran



# OUTLINE

- INTRODUCTION
- SYNTHESIS AND CHARACTERIZATION OF CNTs
- ELECTROCHEMICAL DEPOSITION OF MnO<sub>2</sub>
  - POTENTIOSTATIC DEPOSITION
  - GALVANOSTATIC DEPOSITION
- ELECTROCHEMICAL CHARACTERIZATION OF CNTs/MnO<sub>2</sub>
- CONCLUSION AND OUTLOOK

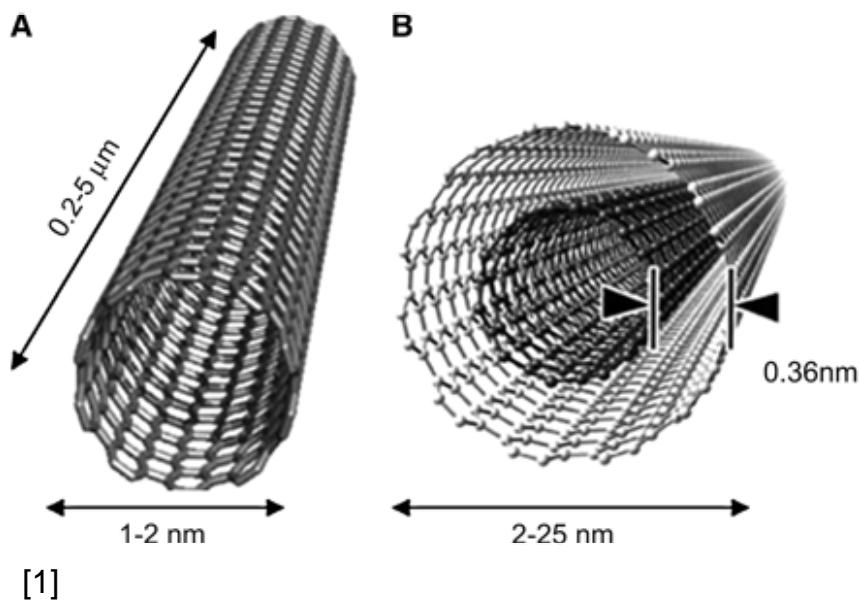
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# CARBON NANOTUBES

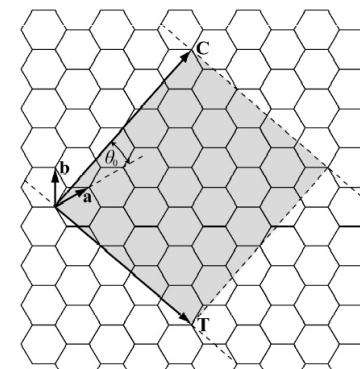
Can be thought as rolled-up **graphene sheets**

- A. Single-walled CNTs
- B. Multi-walled CNTs



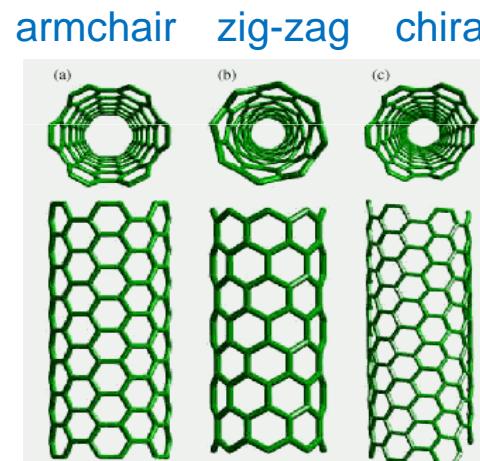
Chiral vector:

$$\vec{C}_h = n \vec{a} + m \vec{b} \equiv (n, m)$$



Atomic structures:

- Armchair
- Zig-zag
- Chiral



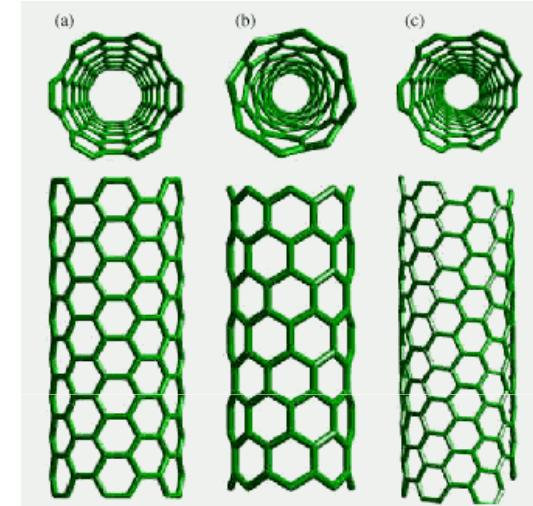
- [1] R. M. Reilly, Journal of Nuclear Medicine Vol. 48 No. 7 (2007)1039-1042  
[2] Cox, B. J. and Hill, J. M. (2007), SPIE Newsroom.

# CARBON NANOTUBES

- Properties:
  - Mechanical (strongest fibers in nature)  
**Young modulus > 1 TPa**
  - In theory CNTs can withstand **very high electrical current densities** up to  **$10^9 \text{ A}\cdot\text{cm}^{-2}$**
  - High thermal conductivity **> 3000 W/mK**
  - High surface area (1 to **> 2000 m<sup>2</sup>/g**)
  - Chemical and thermal stability
  - Can be functionalized

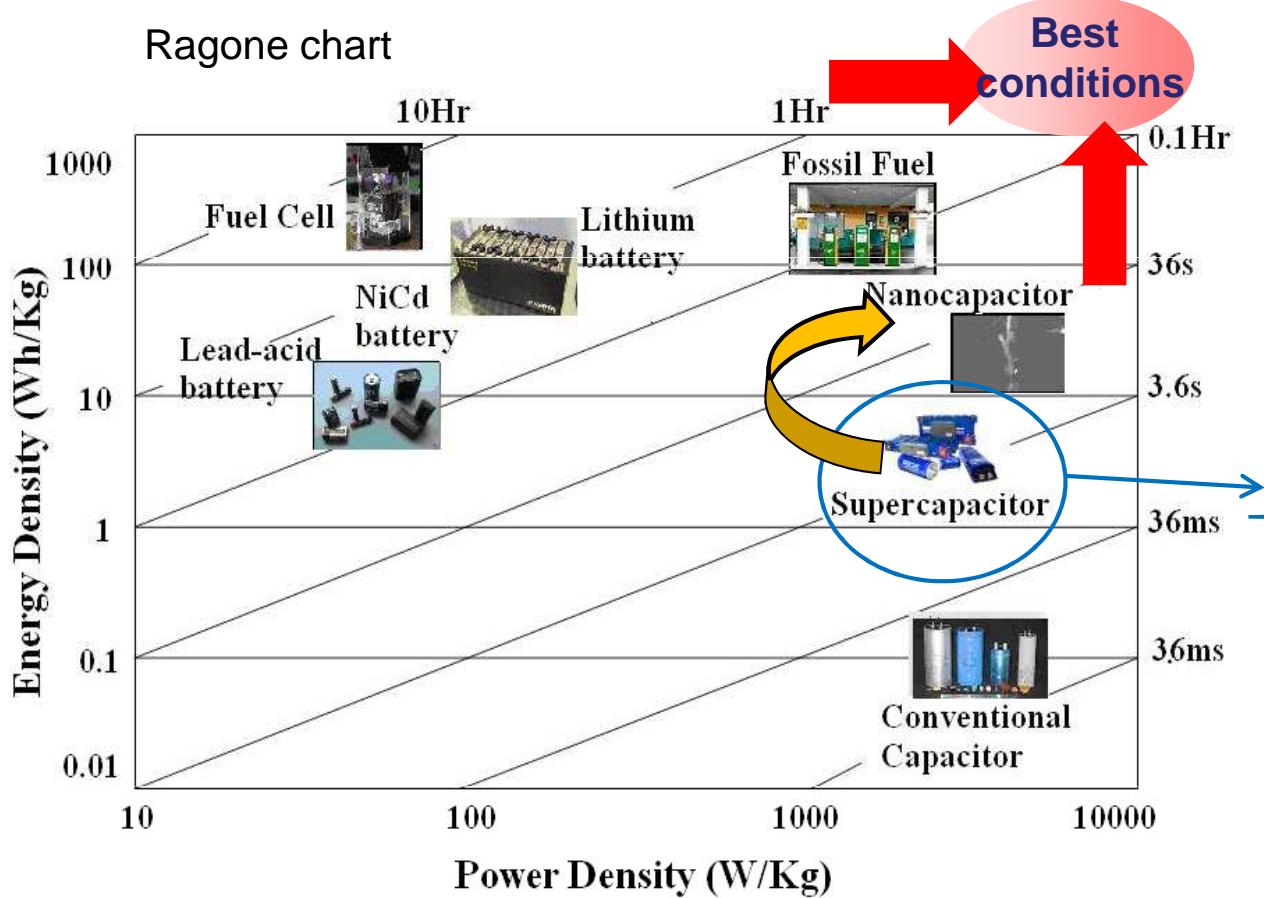
Electrical behaviour depends on the atomic structure

armchair zig-zag chiral



metal semiconductor

# SUPERCAPACITORS



✓ Relatively high energy storage density

✓ High power density

✓ Long cyclic life

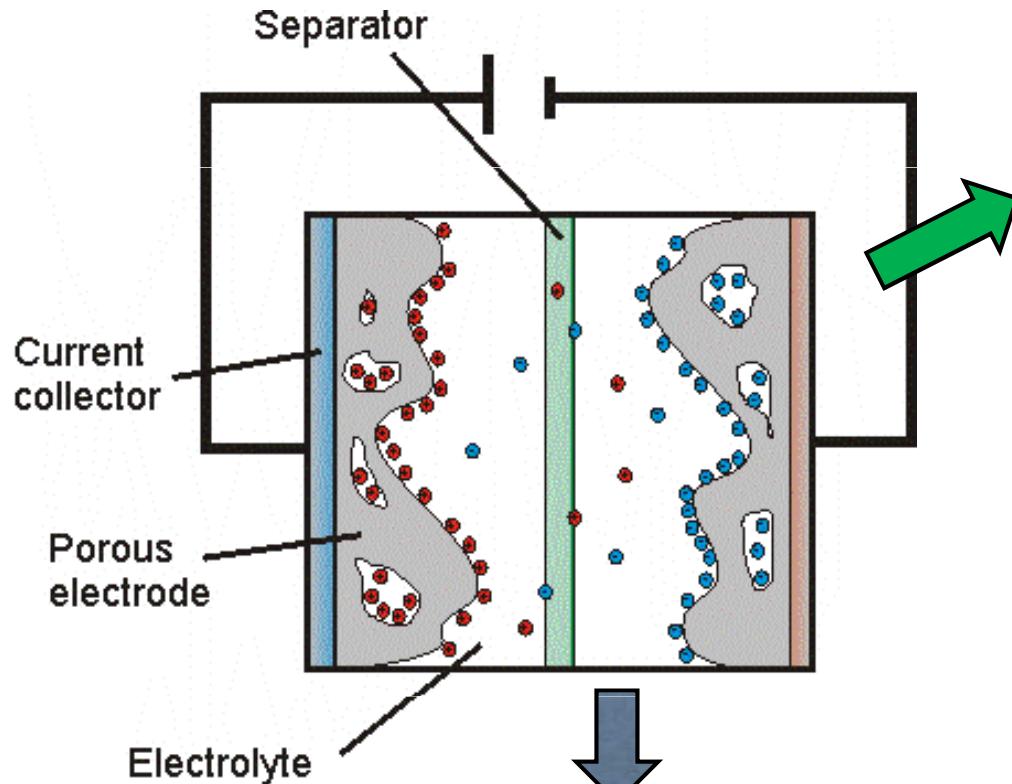
## Applications:

- Electric vehicles
- Pulse power applications

<http://imechanica.org/node/4939/revisions/11120/view>

# SUPERCAPACITORS

## Electric Double Layer Capacitor



CNTs can improve the performance of supercapacitor due to:

- ✓ Large surface area
- ✓ High conductivity

### Mechanisms:

➤ Electrostatic charge storage

Activated carbon ( $\sim 100 \text{ Fg}^{-1}$ )

Improvements  
in  
development

➤ Pseudocapacitance:

Redox reactions at the surface of active materials ( $\sim 1000 \text{ Fg}^{-1}$  for  $\text{RuO}_2$ )  
( $\text{RuO}_2, \text{MnO}_2, \text{Fe}_3\text{O}_4$ )

**MnO<sub>2</sub>:**  
✓ rich redox behaviour  
✓ Low cost  
✓ Environmentally friendlier

# SUPERCAPACITORS

## CNTs – based electrodes (from a **suspension**):

- High capacitive currents
- Limited reproducibility
- Spatial heterogeneity
- Low cost technology
- Scalability to large areas

## Vertically aligned CNTs - based electrodes:

- Low contact resistance
- Large specific surface area
- Fast electron transfer kinetics
- Low capacitive currents
- Spatial homogeneity
- Control of surface density
- Confinement to a desired area by photolithography
- Middle cost technology
- Scalable technology at large areas

# SUPERCAPACITORS

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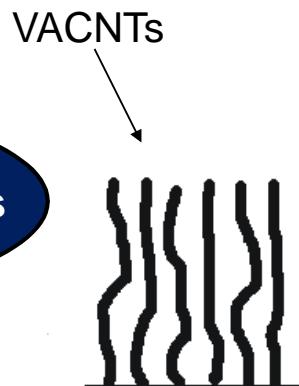
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## GOAL of this WORK:

1. **Synthesis of long, dense and thin VACNTs**



# SUPERCAPACITORS

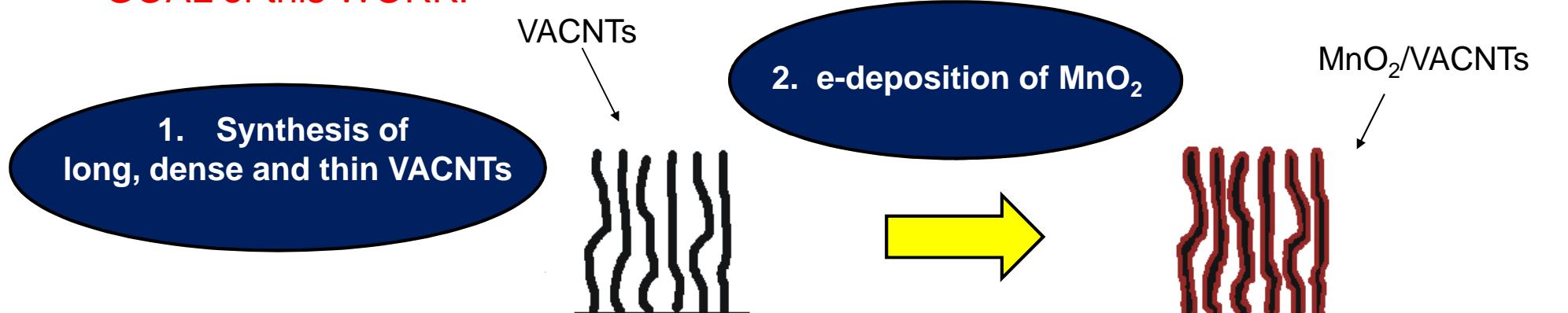
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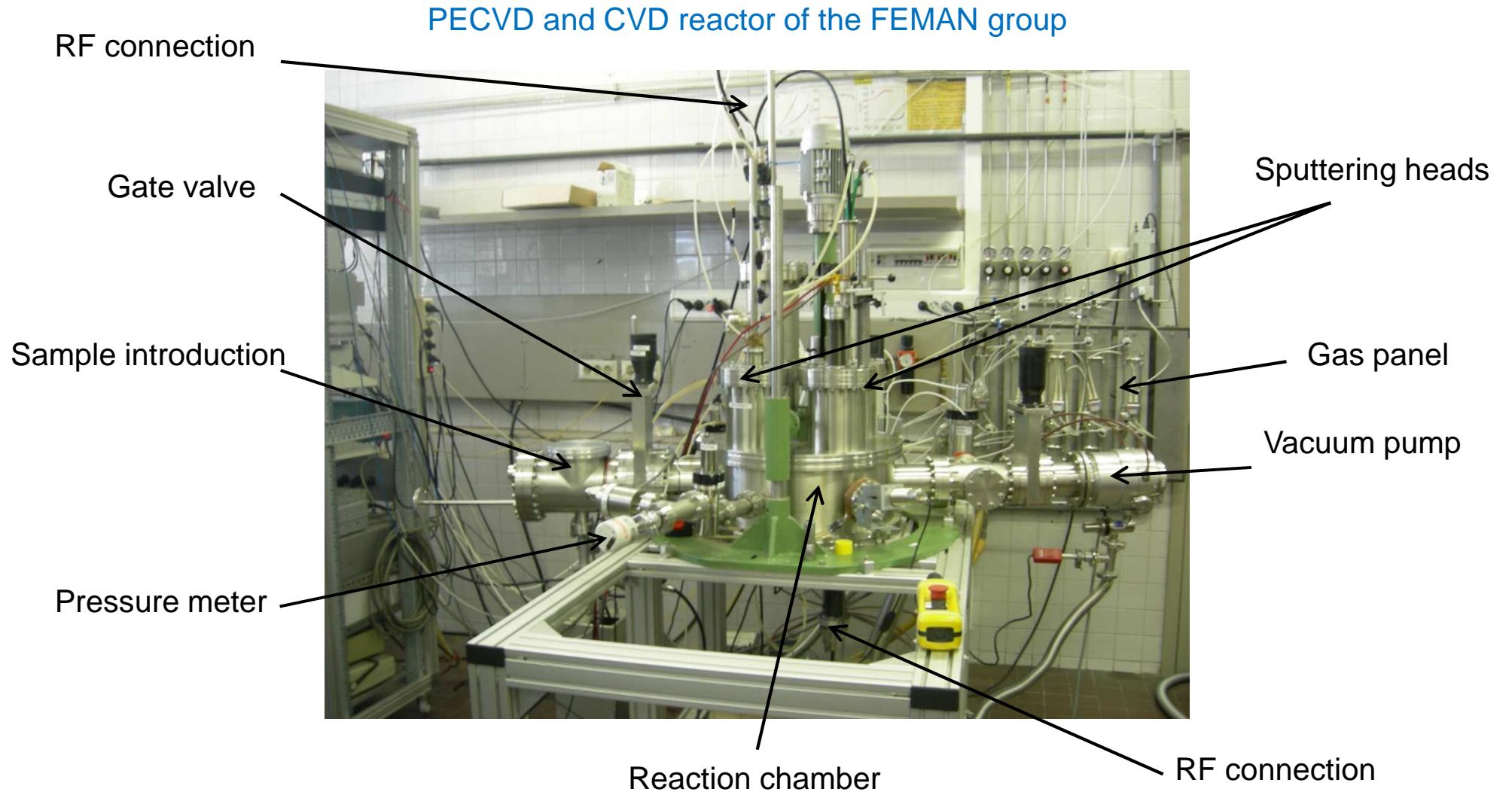
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# SYNTHESIS OF CNTs

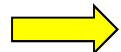


# SYNTHESIS OF CNTs

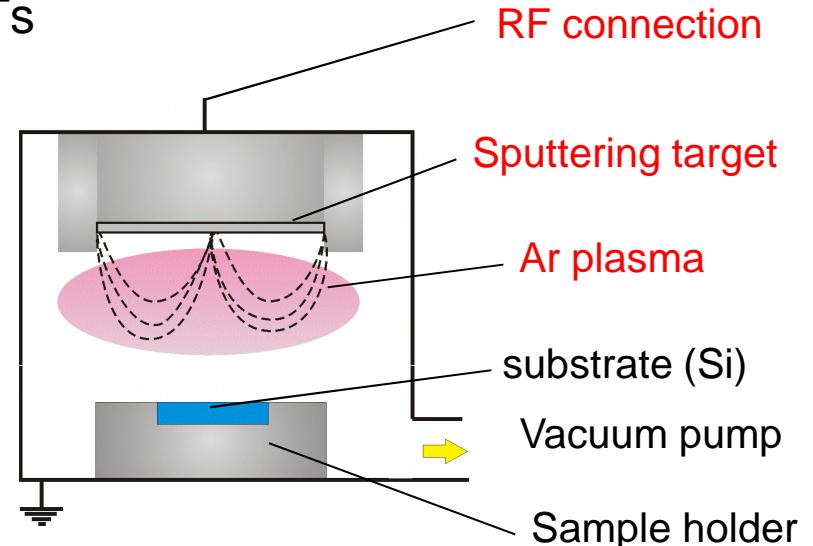
## Steps of the synthesis

### 1. Magnetron sputtering of Fe (thin film deposition)

- RF power: 50 W
- Pressure: 2 Pa
- Target material: Fe



### Catalyst layer

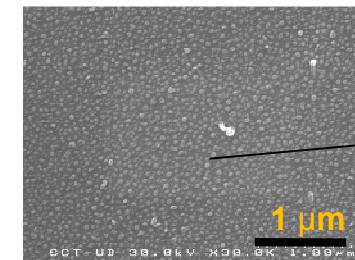


### 2. Annealing under H<sub>2</sub>

- Pressure: 2 Pa
- T = 600 – 800 °C
- Hold time: 120 s



### Granulation



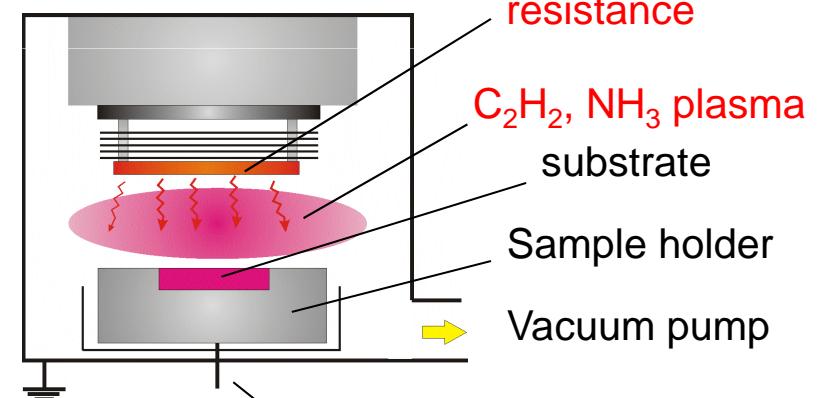
Fe nanoislands

### 3. Plasma enhanced chemical vapour deposition (PECVD)

- RF Power: 50 W
- NH<sub>3</sub>, C<sub>2</sub>H<sub>2</sub> (2:1)
- Pressure: 100 Pa

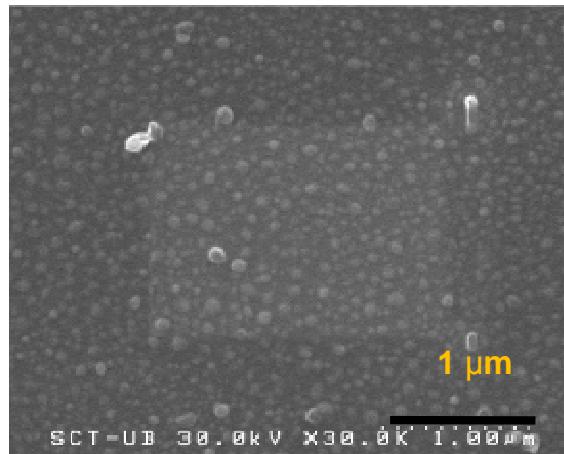


### CNTs growth

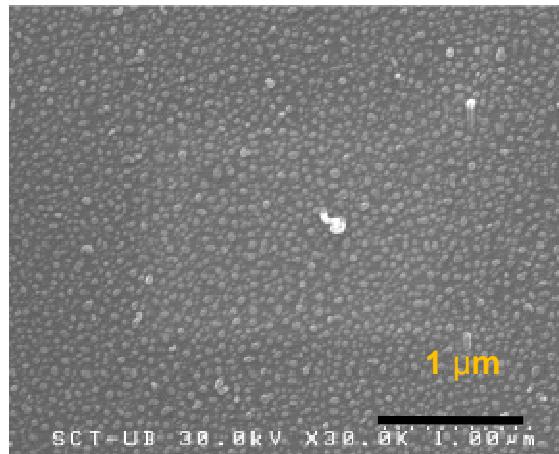


# SYNTHESIS OF CNTs

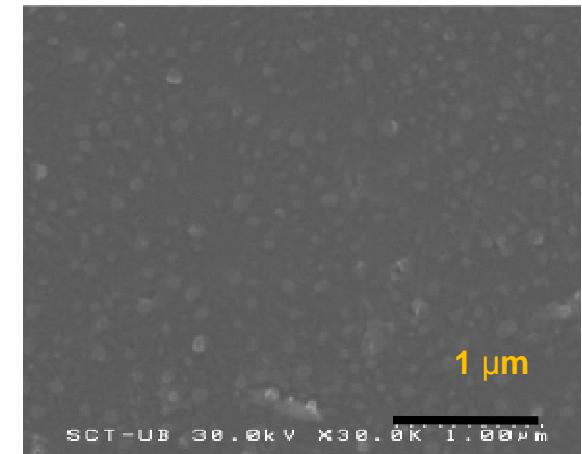
Optimization of the annealing time



10 min, 750 °C

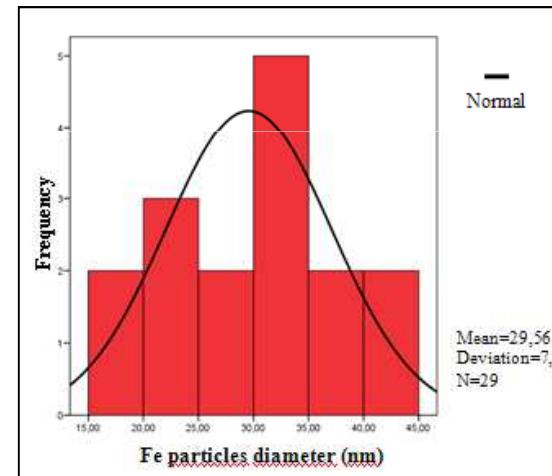


14.5 min, 750 °C



30 min, 750 °C

Sample	Fe particle diameter (nm)
10 min	51 +/- 10
14.5 min	32 +/- 8
30 min	83 +/- 20

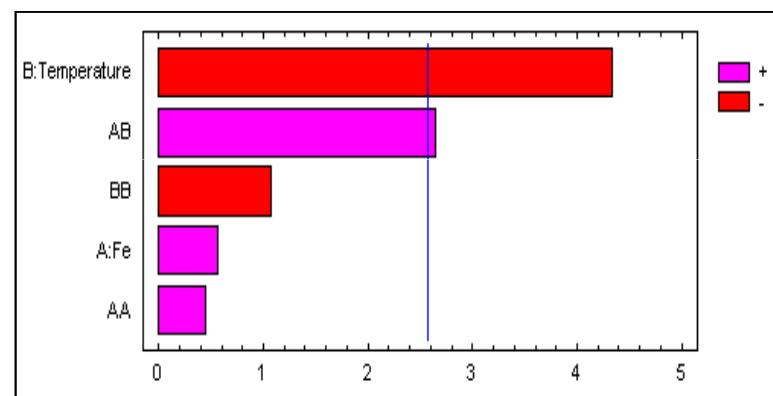
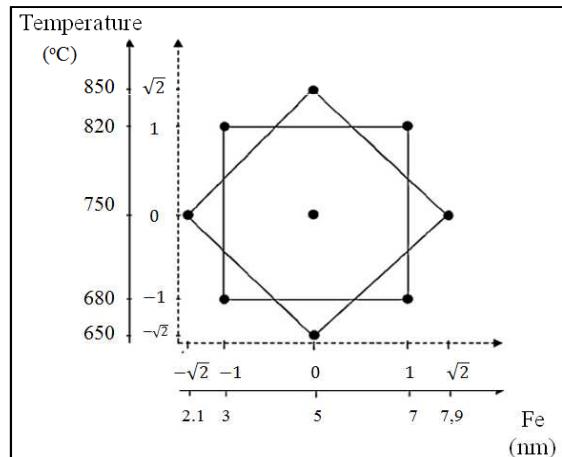


Distribution of the Fe particles' diameter

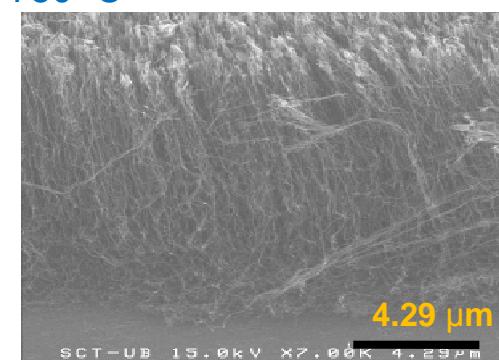
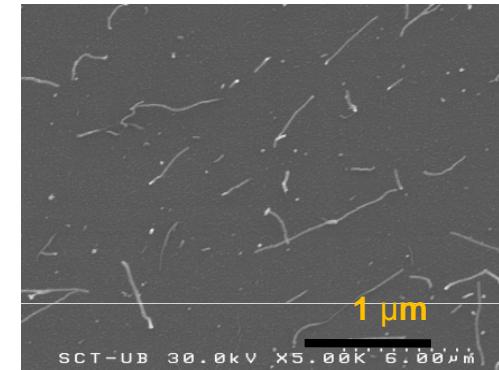
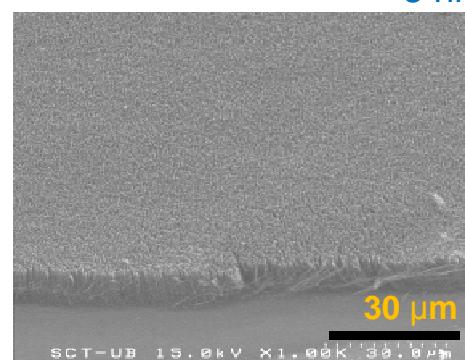
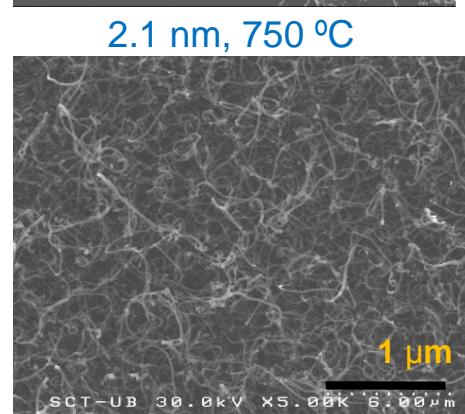
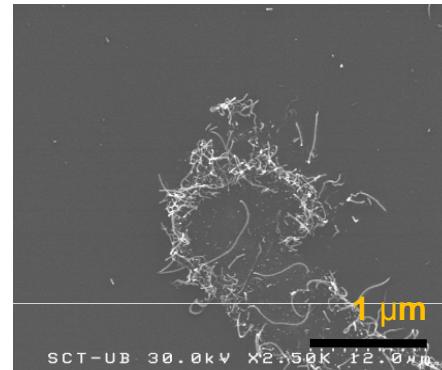
# SYNTHESIS OF CNTs

Box –Wilson optimization:

- ✓ catalyst thickness
- ✓ PECVD reaction temperature



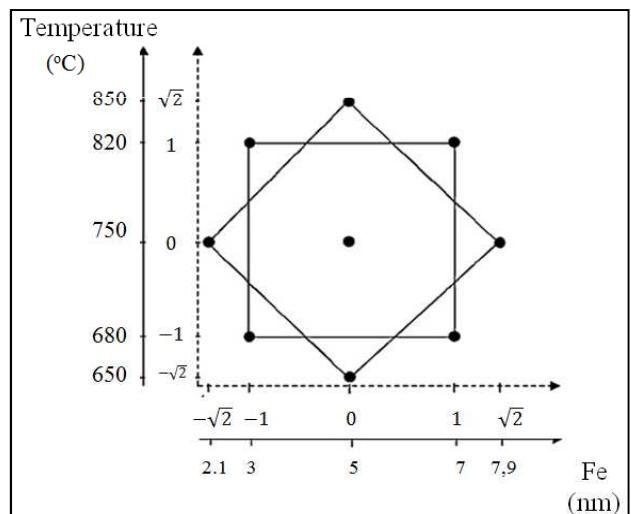
Pareto diagram of the standarized effects of T and catalyst thickness on the CNTs density



# SYNTHESIS OF CNTs

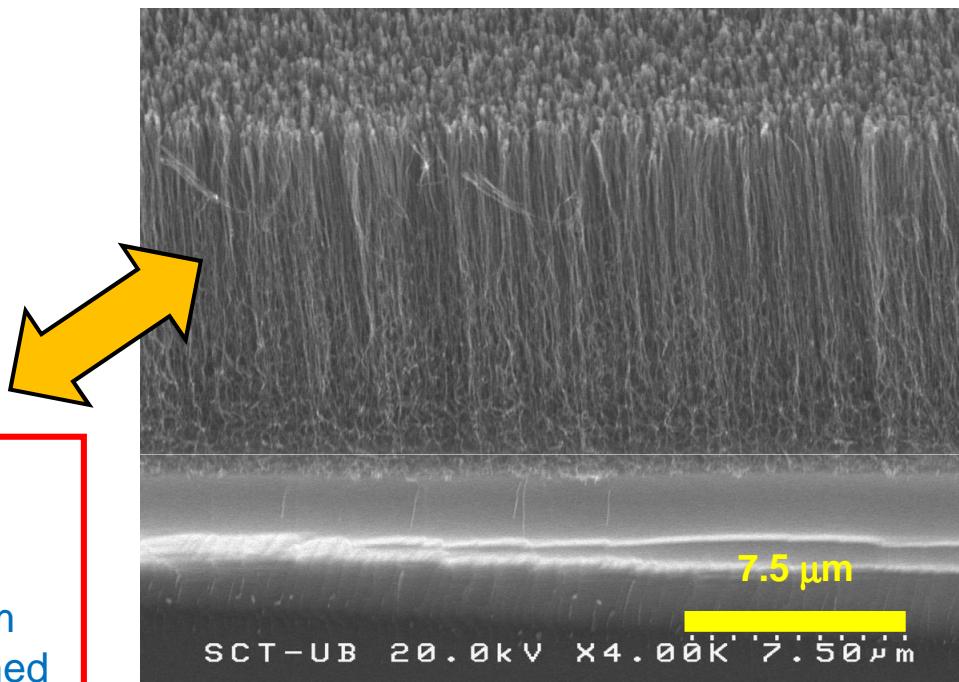
Box –Wilson optimization:

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$$\text{Diameter} = \alpha_0 + \alpha_1 T + \alpha_2 t + \alpha_3 T^2 + \alpha_4 t^2 + \alpha_5 Tt$$

T = PECVD reaction temperature  
t = catalyst thickness



## OPTIMUM CONDITIONS:

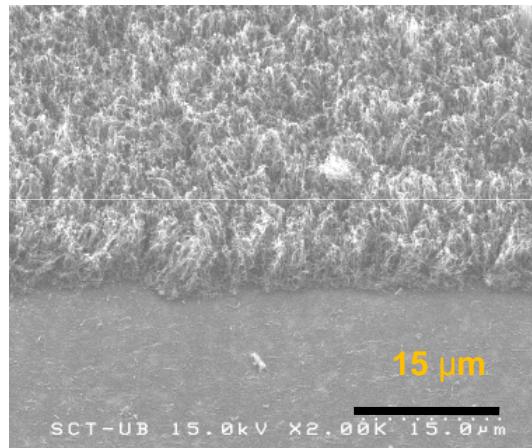
$$t_{\text{Fe}} = 3 \text{ nm}$$
$$T_{\text{PECVD}} = 680 \text{ }^{\circ}\text{C}$$

} ~ 30 nm  
Length ~ 9 μm  
Vertically aligned

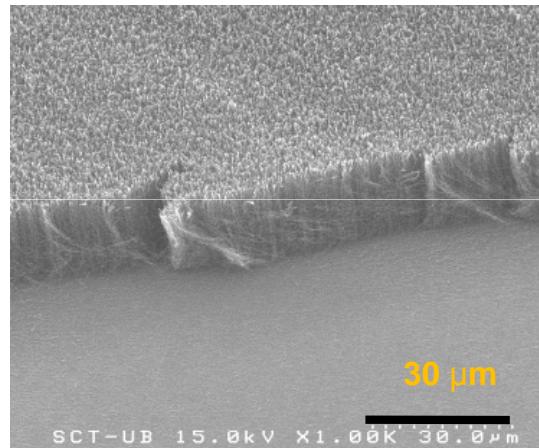
# SYNTHESIS OF CNTs

Optimization of the PECVD reaction time

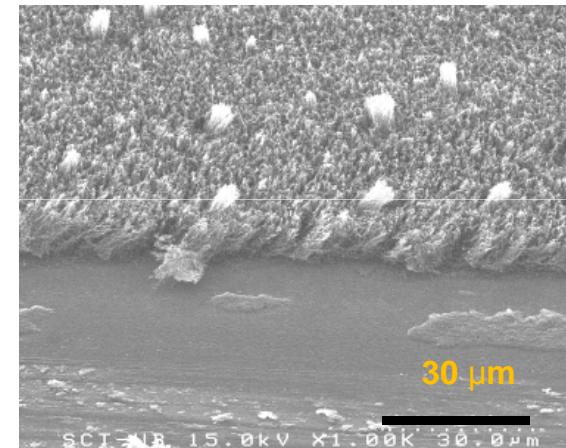
PECVD reaction time (s)	Reaction temperature/ catalyst thickness	CNTs diameter (nm)	CNTs length ( $\mu\text{m}$ )
600	680 °C / 3 nm	45 +/- 10	4 +/- 1
900	680 °C / 3 nm	22 +/- 9	17 +/- 5
1200	680 °C / 3 nm	30 +/- 10	10 +/- 2



600 s



900 s

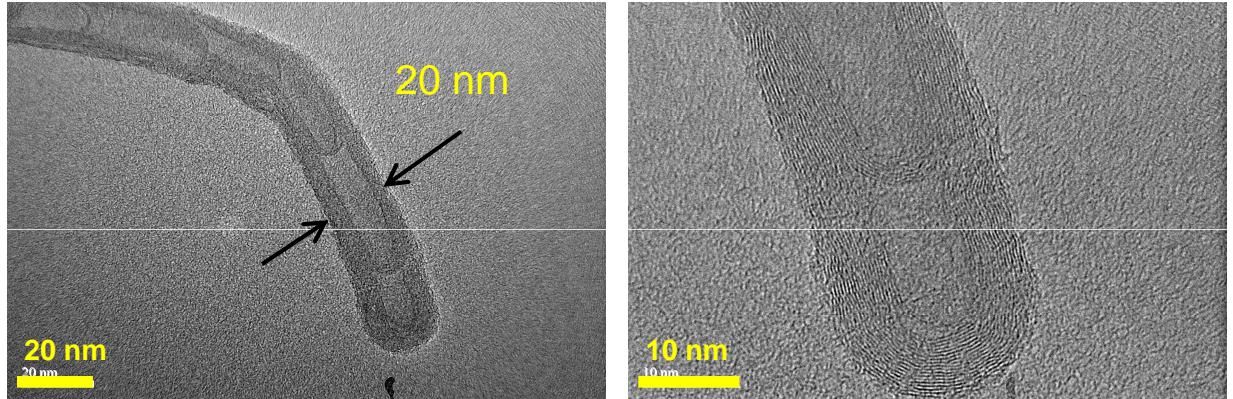


1200 s

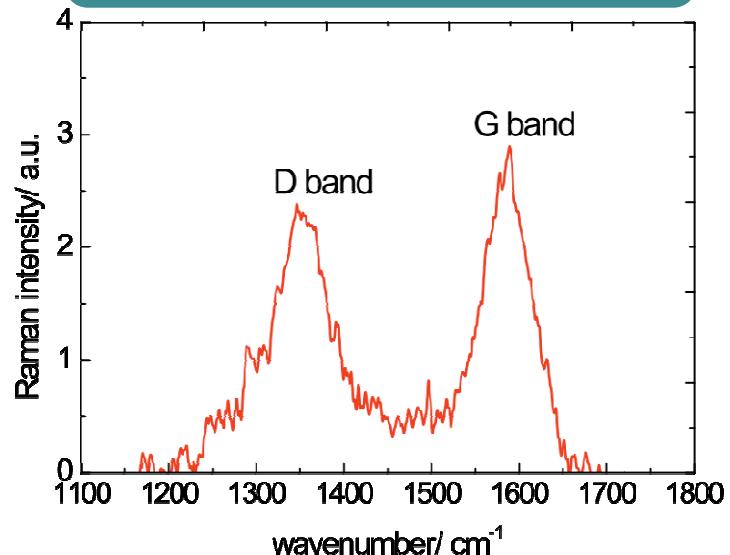
# CHARACTERIZATION OF CNTs

## TEM images of the CNTs

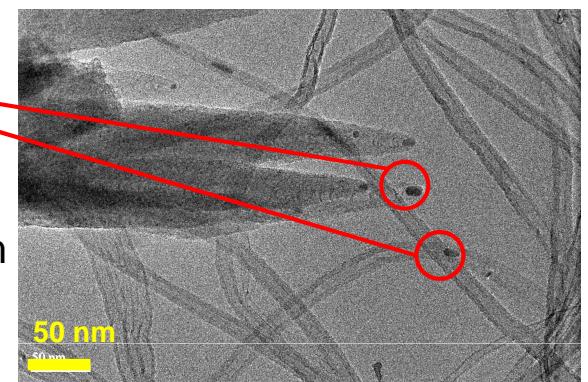
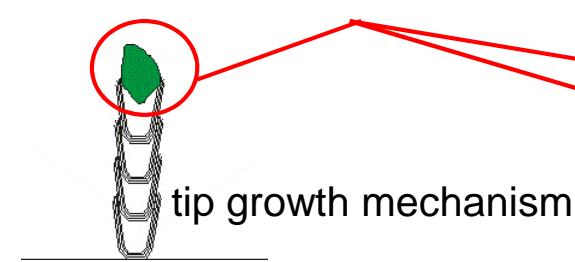
- Multi-walled CNTs
- “Bamboo-like” structure



## Raman spectroscopy



## Fe nanoparticles



$$\begin{aligned}I_D/I_G &= 0.84 \\D \text{ band: } &1351 \text{ cm}^{-1} \\G \text{ band: } &1584 \text{ cm}^{-1}\end{aligned}$$

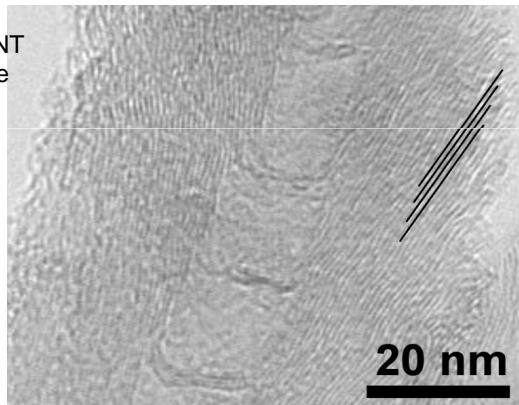
# CHARACTERIZATION OF CNTs

## Surface treatments:

- Water plasma
- Immersion in nitric acid

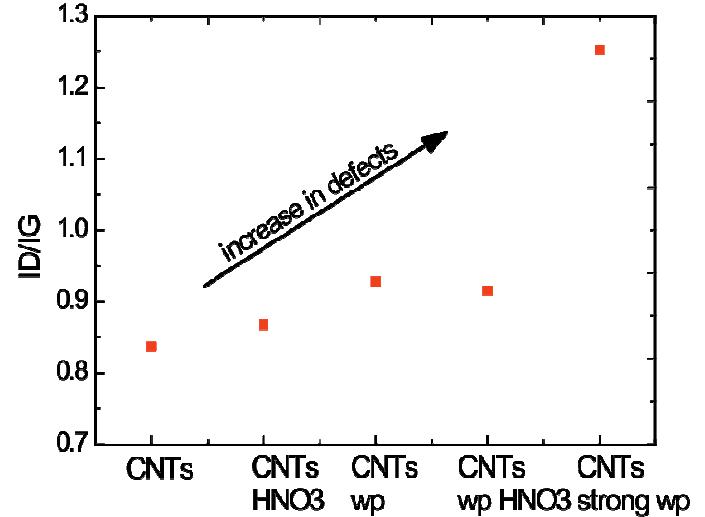
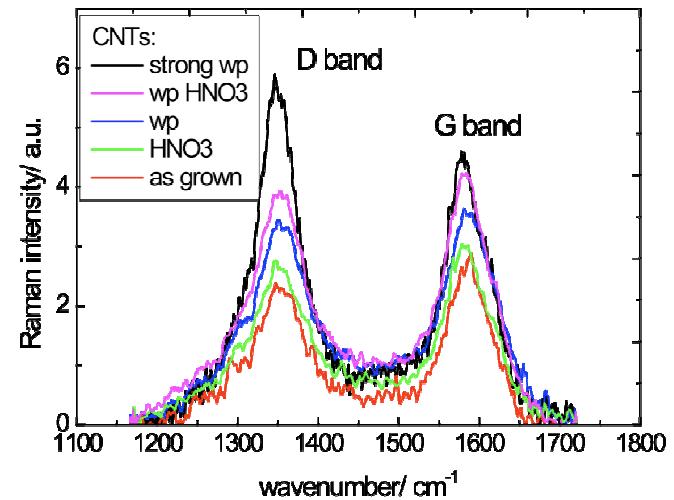
- Remove amorphous carbon
- Clean CNTs structures
- Expose graphitic edge planes
- Open the tips of the CNTs
- Improve electron transfer electrode/electrolyte

HRTEM image of the body of a CNT showing its bamboo-like structure



Crystalline graphitic planes

## Raman spectroscopy



[3] F.J. del Campo, J. García-Céspedes, F. Xavier Muñoz, E. Bertran, Electrochemistry Communications 10, 1242-1245 (2008).

# OUTLINE

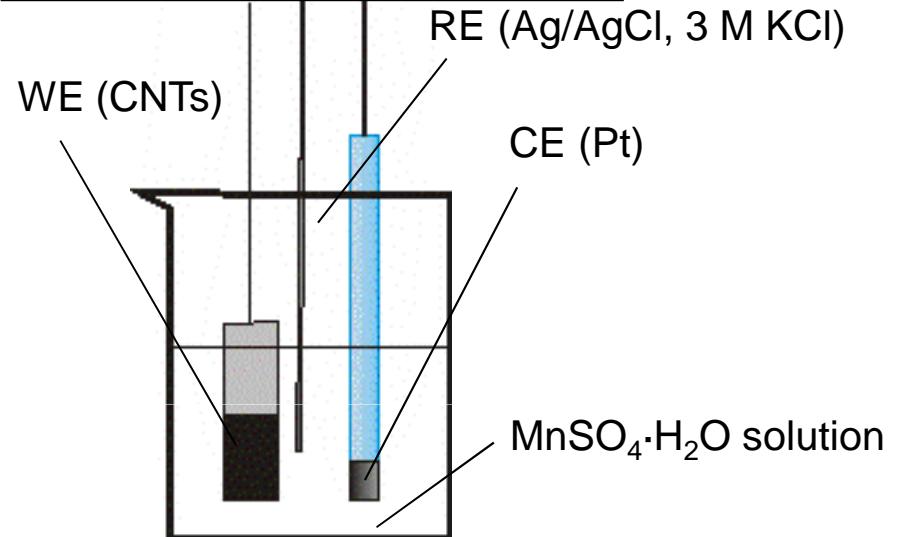
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# ELECTROCHEMICAL DEPOSITION OF MnO<sub>2</sub>

## Potentiostatic deposition of MnO<sub>2</sub>

- 0.6 V vs. Ag/AgCl
- 0.2 M MnSO<sub>4</sub>·H<sub>2</sub>O
- 3 minutes

AUTOLAB potentiostat  
(PGSTAT 30)

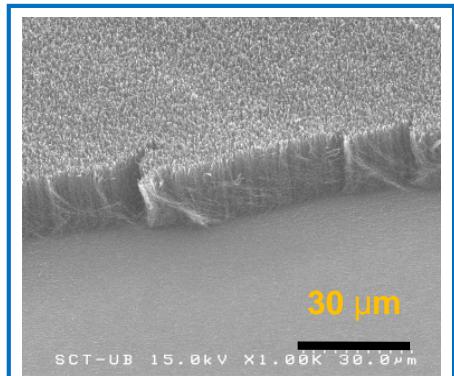


# ELECTROCHEMICAL DEPOSITION OF $\text{MnO}_2$

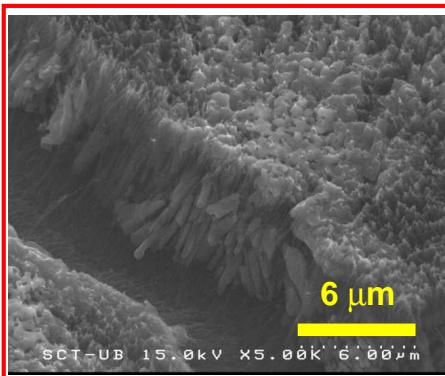
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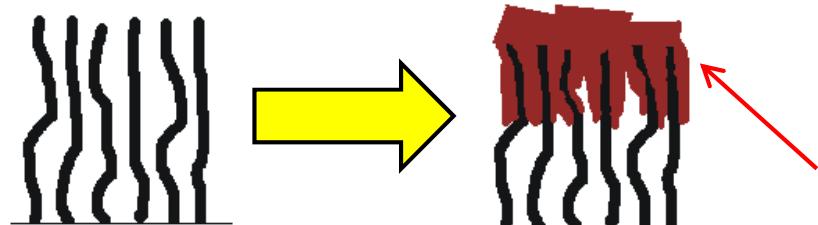
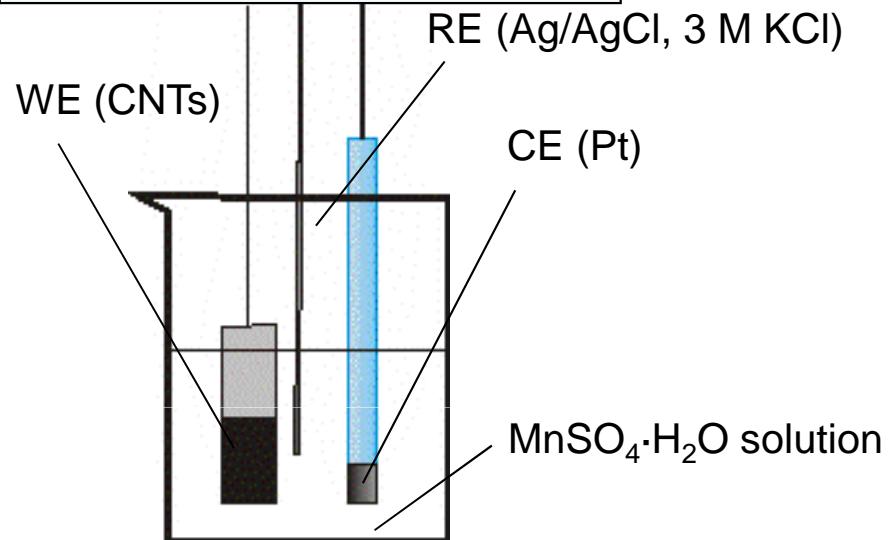
Before



After



AUTOLAB potentiostat  
(PGSTAT 30)



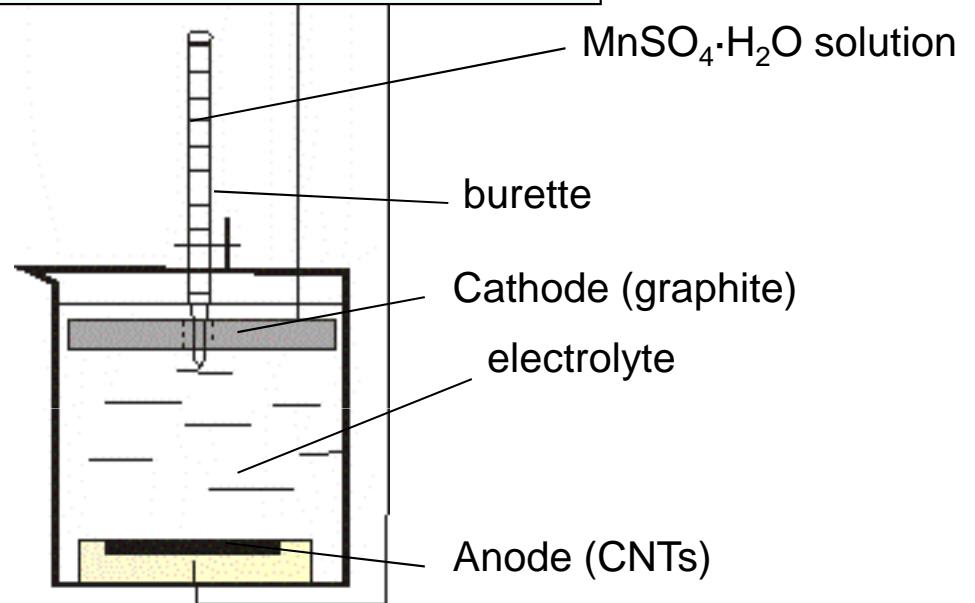
A thick layer of  $\text{MnO}_2$  is deposited on top of the CNTs

# ELECTROCHEMICAL DEPOSITION OF MnO<sub>2</sub>

## Galvanostatic deposition of MnO<sub>2</sub>

- 1 mA/cm<sup>2</sup>
- 0.5 mL 0.2 M MnSO<sub>4</sub>·H<sub>2</sub>O
- 2 minutes

AUTOLAB potentiostat  
(PGSTAT 30)

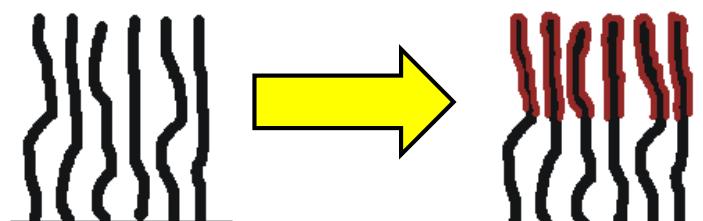
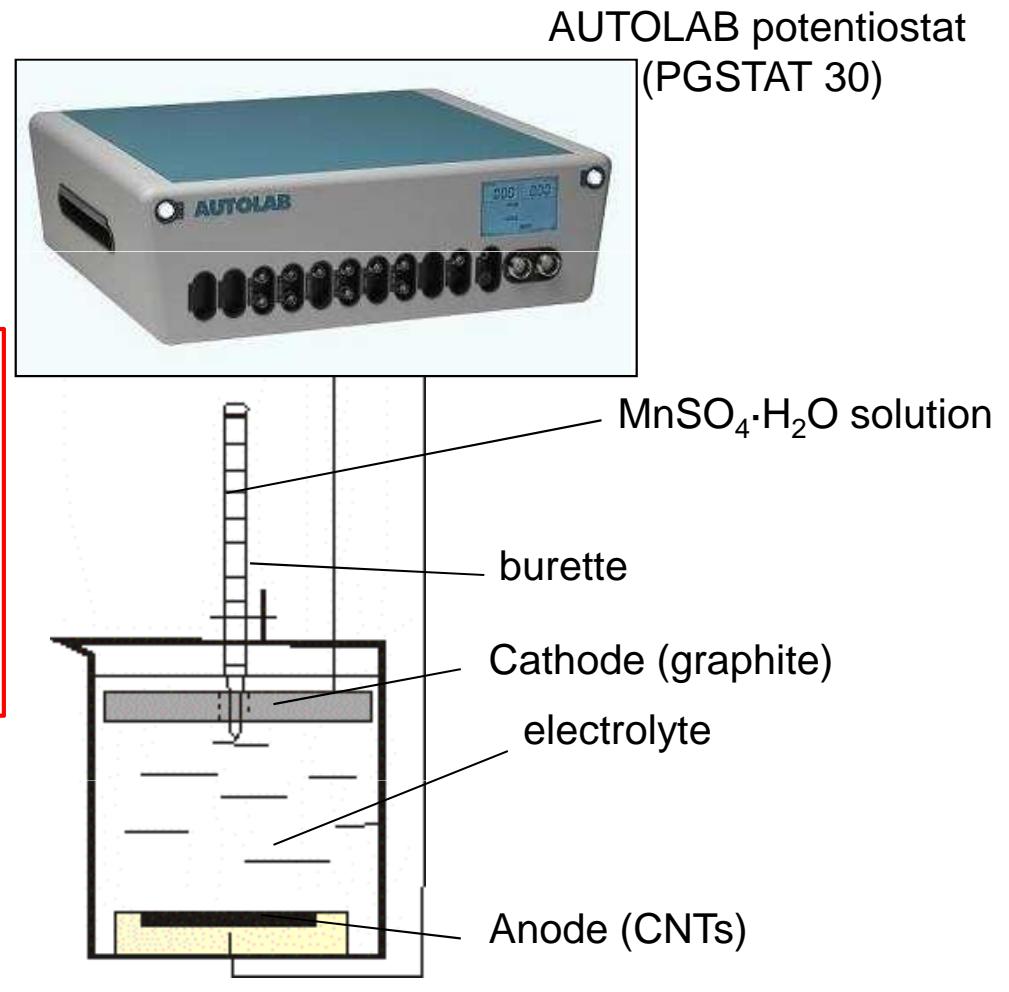
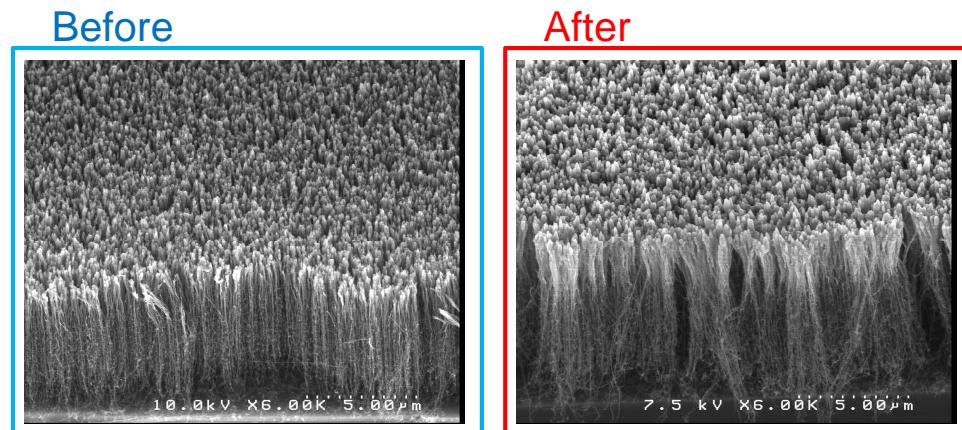


Fan et al., Diamond and related materials 17 (2008) 1943-1948

# ELECTROCHEMICAL DEPOSITION OF MnO<sub>2</sub>

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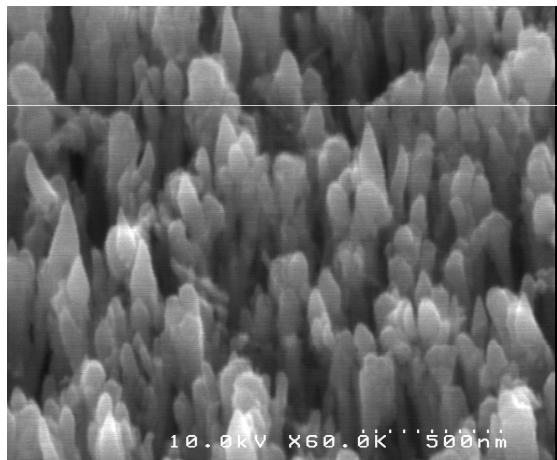


Thinner and more homogeneous layer of MnO<sub>2</sub>

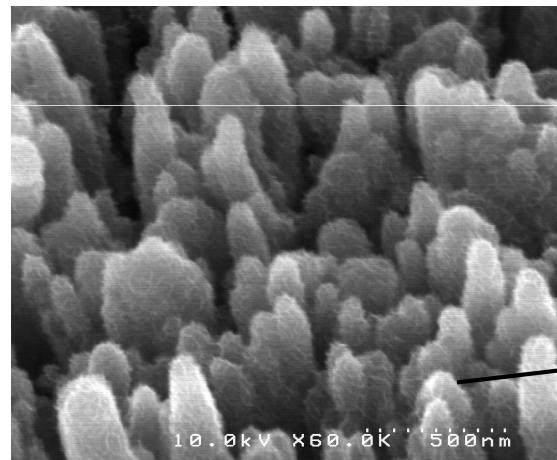
# ELECTROCHEMICAL DEPOSITION OF MnO<sub>2</sub>

SEM images

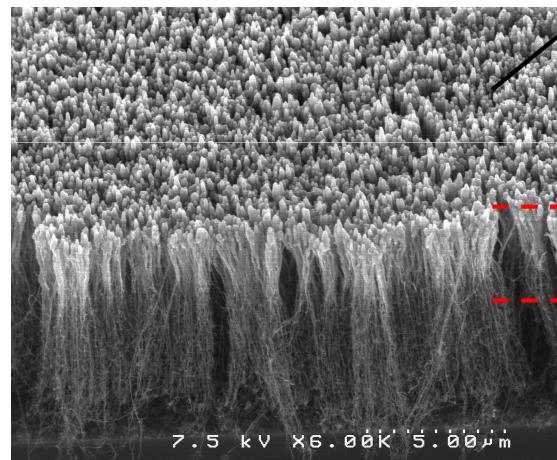
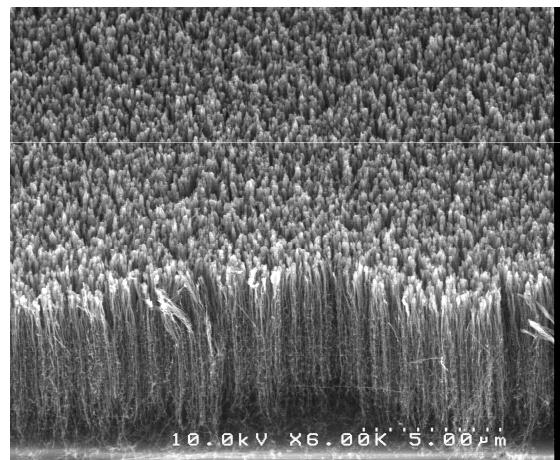
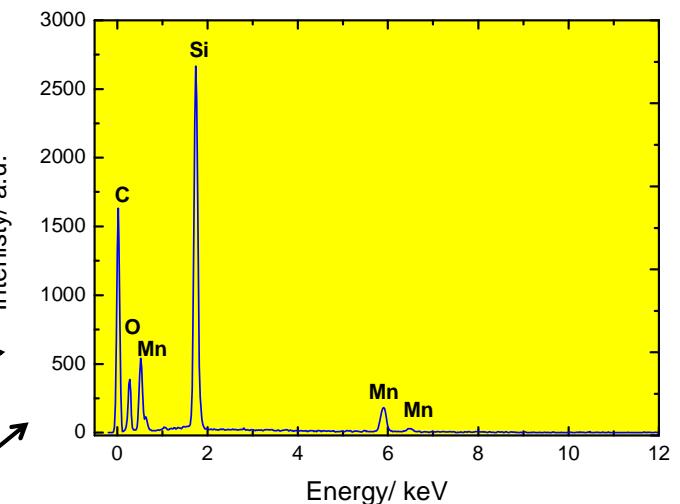
Before



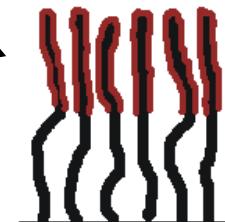
After



EDS spectrum



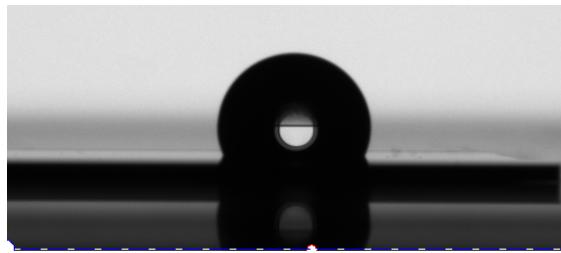
MnO<sub>2</sub> layer



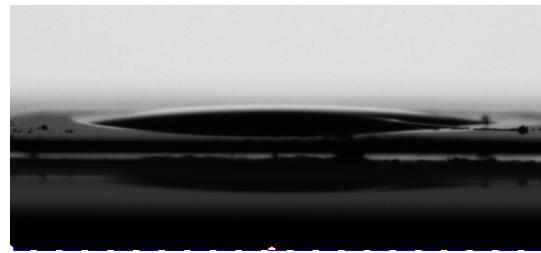
## WATER PLASMA TREATMENT

**Hydrophylicity** of the nanotubes can be increased by a water plasma treatment

untreated sample:



Water plasma treated sample:



- The surface of the CNTs is functionalized with different chemical groups such as C-OH, C=O and COOH
- The amorphous carbon and Fe catalyst particles are removed

### Poster:

S.Hussain et al., Functionalization and characerization of CNTs by means of water plasma

# OUTLINE

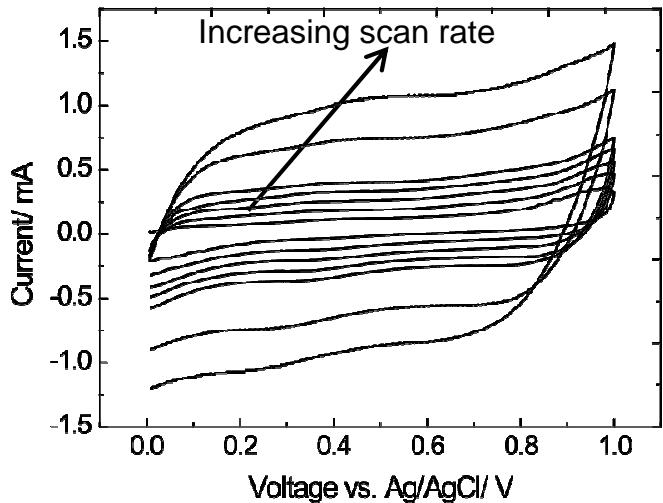
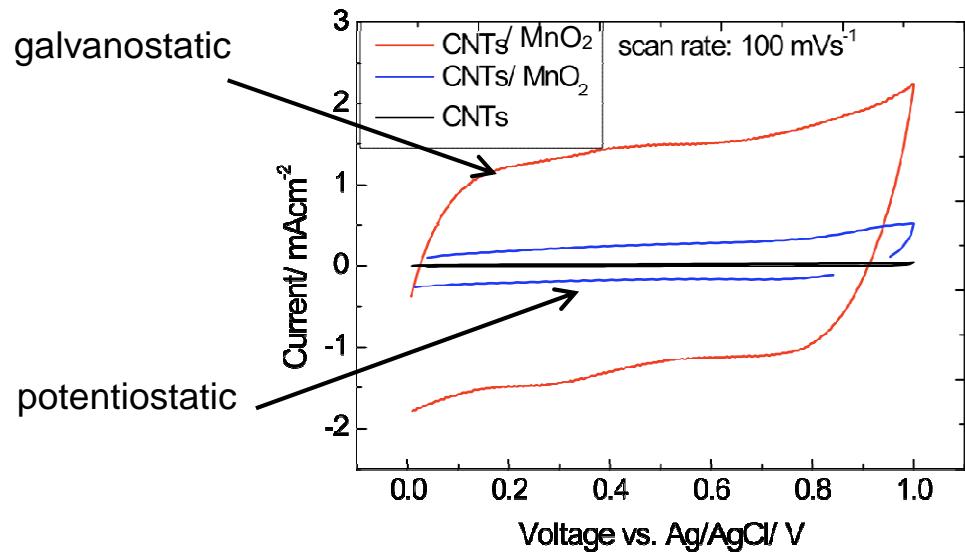
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# ELECTROCHEMICAL CHARACTERIZATION OF CNTs/MnO<sub>2</sub>

## Cyclic voltammetry:

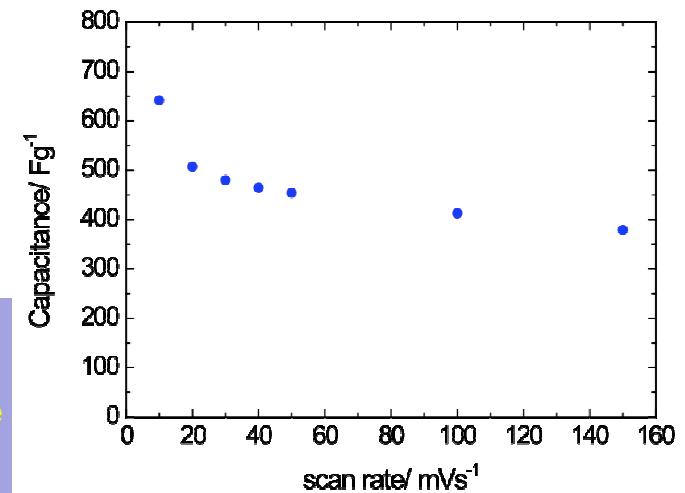
➤ CNTs/MnO<sub>2</sub> electrodes obtained by galvanostatic electrochemical deposition show higher capacitance. Up to **643 F·g<sup>-1</sup>** at 10 mV·s<sup>-1</sup> scan rate.

## VACNTs/MnO<sub>2</sub> galvanostatic deposition:



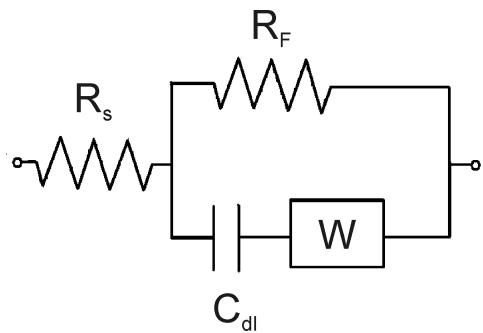
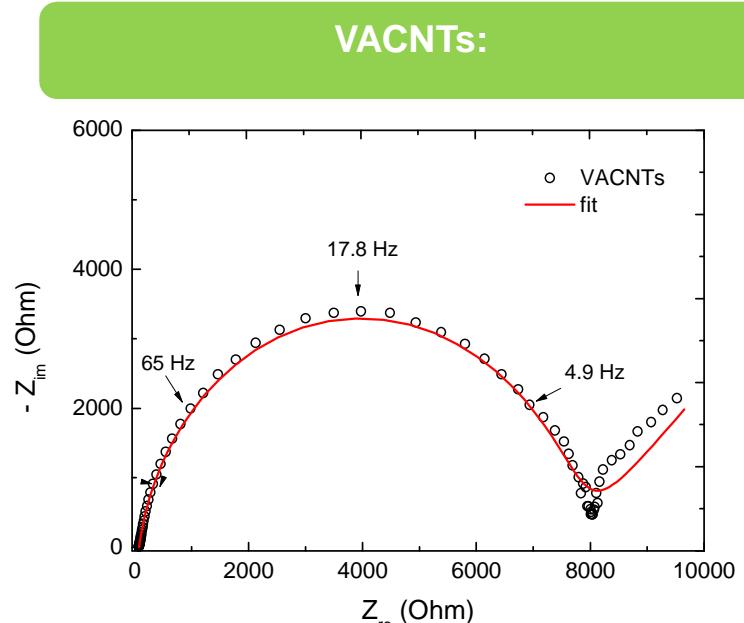
$$C_s = \frac{q_a + q_c}{2m_{MnO_2} \Delta V}$$

The MnO<sub>2</sub> mass was calculated from UV-vis light absorption of MnO<sup>4-</sup> obtained from the sample oxidation

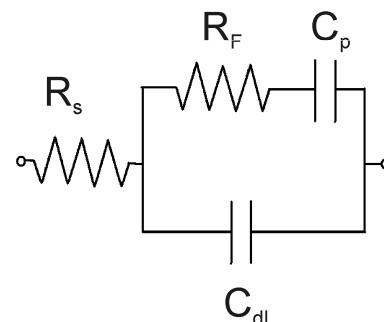
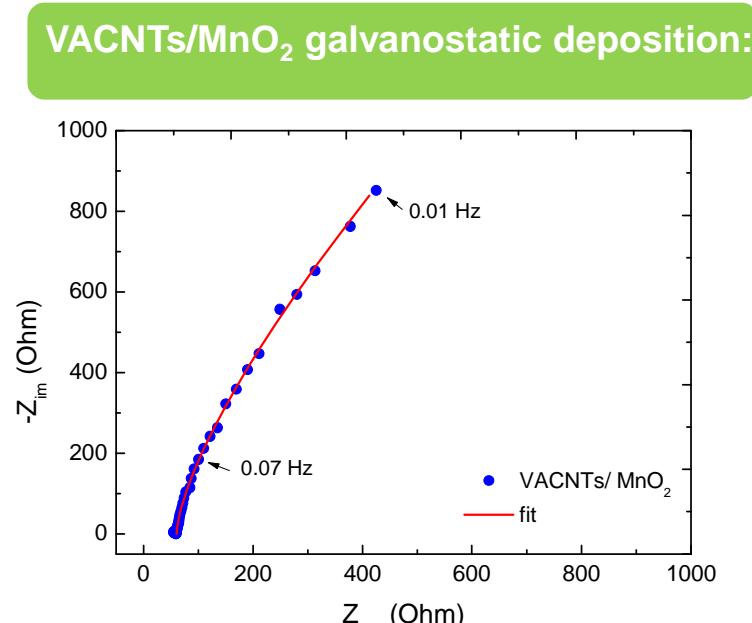


# ELECTROCHEMICAL CHARACTERIZATION OF CNTs/MnO<sub>2</sub>

## Impedance spectroscopy:



➤ The value of the double-layer capacitance of the CNTs is  $2 \mu\text{F}\cdot\text{cm}^{-2}$



➤ The value of the pseudo-capacitance is similar to that obtained with CV;  $550 \text{ F}\cdot\text{g}^{-1}$  ( $9 \text{ mF}\cdot\text{cm}^{-2}$ )

# ELECTROCHEMICAL CHARACTERIZATION OF CNTs/MnO<sub>2</sub>

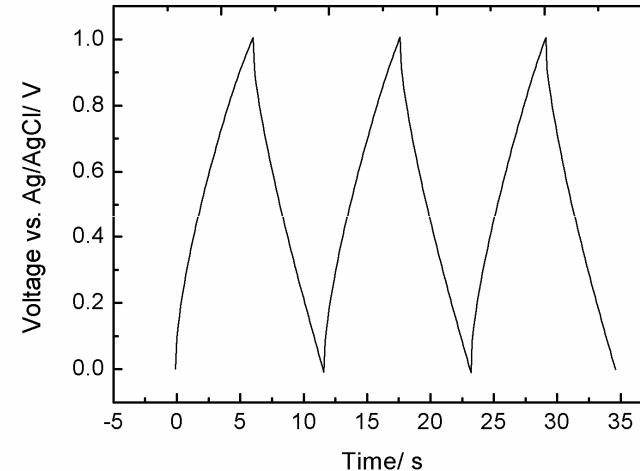
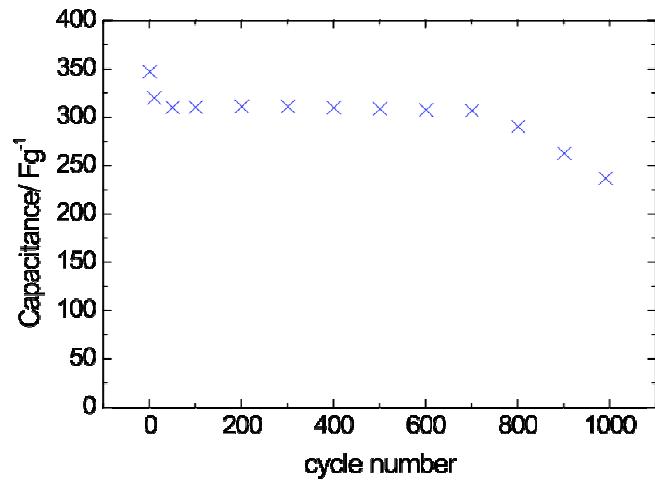
Galvanostatic charge/discharge curves:



$$i = 1 \text{ mA} \cdot \text{cm}^{-2}$$

$$C_s = \frac{I}{(\Delta V / \Delta t) \cdot m_{MnO_2}}$$

Cycle stability:



➤ The CNTs/MnO<sub>2</sub> based electrodes show good cycle stability during the first **800 cycles**

➤ Measurements in a three-electrode cell using 0.2 M Na<sub>2</sub>SO<sub>4</sub> as electrolyte

# OUTLINE

- INTRODUCTION
- SYNTHESIS AND CHARACTERIZATION OF CNTs
- ELECTROCHEMICAL DEPOSITION OF MnO<sub>2</sub>
  - POTENTIOSTATIC DEPOSITION
  - GALVANOSTATIC DEPOSITION
- ELECTROCHEMICAL CHARACTERIZATION OF CNTs/MnO<sub>2</sub>
- CONCLUSION AND OUTLOOK

## CONCLUSION

- ❑ Optimum conditions for the production of dense, thin and vertically aligned CNTs were found to be:
  - ✓ Fe catalyst: 3 nm
  - ✓ Annealing time: 14.5 minutes
  - ✓ PECVD temperature: 680 °C
  - ✓ PECVD time: 900 s
- ❑ A thin layer of MnO<sub>2</sub> lining the surface of the CNTs is achieved by galvanostatic deposition of MnO<sub>2</sub>
- ❑ A specific capacitance of 643 F·g<sup>-1</sup> was obtained for CNTs/MnO<sub>2</sub> based electrodes at 10 mV·s<sup>-1</sup> scan rate

## OUTLOOK

- Improve cycle stability of the electrodes (e.g. by heat treatment)
- Optimize water plasma/ acid treatment to improve the electrochemical deposition of MnO<sub>2</sub>
- Use of ionic liquids to increase the voltage window (up to 3.5V)
- Electrochemical characterization in a two-electrode cell

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**THANK YOU !**

Electrode material	CNT morph.	CNT diameter	Composite material/Deposition tech.	Spec. Cap.
Polished graphite plates	MWCNT	10–20nm	PSS/PEDOT/MnO <sub>2</sub>	375 F/g
Si wafer	MWCNT		RuO <sub>2</sub> (electrochemically deposited)	1170 F/g
Nickel foam	MWCNT	15nm	manganese dioxide nanofibers	155 F/g
Si wafer	MWCNT	15 to 40 nm	MnO <sub>2</sub> (electrodeposition)	471 F/g
Si wafer (Ti film 200 nm)	MWCNT		RuO <sub>2</sub>	1380 F/g
Ni foam		20 nm	MnO <sub>2</sub>	522 F/g
Ni foam	MWCNT		MnO <sub>2</sub> (in situ coating)	250.5 F/g
Graphite	MWCNT		RuO <sub>2</sub>	628 F/g
Ti foil	MWCNT	20nm	MnO <sub>2</sub> (coprecipitation method)	250 F/g
Si wafers	MWCNT		Polypyrole (PPy)	250 F/g
Graphite substrate	MWCNT	50-100 nm	$\gamma$ -MnO <sub>2</sub> (electrochemically induced deposition)	579 F/g
Si wafer	MWCNT		NiOx (electrochemical deposition)	1701 F/g
Graphite substrate	MWCNT		Mn-oxide (electrophoretic deposition technique, EPD)	260 F/g
Stainless-steel	MWCNT	70–80 nm	Manganese dioxide (electrodeposition)	356 F/g
Ni-foam	MWCNT	30-70 nm	Nickel oxide	160 F/g
Platinum foil	MWCNT	50-100 nm	MnO <sub>2</sub> (thermally decomposing manganese nitrates)	568 F/g